

Nominal Pipe Size		Outside Diameter (mm)	Wall Thickness (mm)																
			Stainless Steel				Carbon Steel												
DN	NPS		Sch 5S	Sch 10S	Sch 40S	Sch 80S	Sch 10	Sch 20	Sch 30	Sch 40	STD	Sch 60	Sch 80	XS	Sch 100	Sch 120	Sch 140	Sch 160	XXS
6	1/8	10.3		1.24	1.73	2.41	1.24		1.45	1.73	1.73		2.41	2.41					
8	1/4	13.7		1.65	2.24	3.02	1.65		1.85	2.24	2.24		3.02	3.02					
10	3/8	17.1		1.65	2.31	3.20	1.65		1.85	2.31	2.31		3.20	3.20					
15	1/2	21.3	1.65	2.11	2.77	3.73	2.11		2.41	2.77	2.77		3.73	3.73				4.78	7.47
20	3/4	26.7	1.65	2.11	2.87	3.91	2.11		2.41	2.87	2.87		3.91	3.91				5.56	7.82
25	1	33.4	1.65	2.77	3.38	4.55	2.77		2.90	3.38	3.38		4.55	4.55				6.35	9.09
32	1 1/4	42.2	1.65	2.77	3.56	4.85	2.77		2.97	3.56	3.56		4.85	4.85				6.35	9.70
40	1 1/2	48.3	1.65	2.77	3.68	5.08	2.77		3.18	3.68	3.68		5.08	5.08				7.14	10.15
50	2	60.3	1.65	2.77	3.91	5.54	2.77		3.18	3.91	3.91		5.54	5.54				8.74	11.07
65	2 1/2	73.0	2.11	3.05	5.16	7.01	3.05		4.78	5.16	5.16		7.01	7.01				9.53	14.02
80	3	88.9	2.11	3.05	5.49	7.62	3.05		4.78	5.49	5.49		7.62	7.62				11.13	15.24
90	3 1/2	101.6	2.11	3.05	5.74	8.08	3.05		4.78	5.74	5.74		8.08	8.08					
100	4	114.3	2.11	3.05	6.02	8.56	3.05		4.78	6.02	6.02		8.56	8.56		11.13		13.49	17.12
125	5	141.3	2.77	3.40	6.55	9.53	3.40			6.55	6.55		9.53	9.53		12.70		15.88	19.05
150	6	168.3	2.77	3.40	7.11	10.97	3.40			7.11	7.11		10.97	10.97		14.27		18.26	21.95
200	8	219.1	2.77	3.76	8.18	12.70	3.76	6.35	7.04	8.18	8.18	10.31	12.70	12.70	15.09	18.26	20.62	23.01	22.23
250	10	273.1	3.40	4.19	9.27	12.70	4.19	6.35	7.80	9.27	9.27	12.70	15.09	12.70	18.26	21.44	25.40	28.58	25.40
300	12	323.9	3.96	4.57	9.53	12.70	4.57	6.35	8.38	10.31	9.53	14.27	17.48	12.70	21.44	25.40	28.58	33.32	25.40
350	14	355.6	3.96	4.78	9.53	12.70	6.35	7.92	9.53	11.13	9.53	15.09	19.05	12.70	23.83	27.79	31.75	35.71	
400	16	406.4	4.19	4.78	9.53	12.70	6.35	7.92	9.53	12.70	9.53	16.66	21.44	12.70	26.19	30.96	36.53	40.49	
450	18	457	4.19	4.78	9.53	12.70	6.35	7.92	11.13	14.27	9.53	19.05	23.83	12.70	29.36	34.93	39.67	45.24	
500	20	508	4.78	5.54	9.53	12.70	6.35	9.53	12.70	15.09	9.53	20.62	26.19	12.70	32.54	38.10	44.45	50.01	
550	22	559	4.78	5.54			6.35	9.53	12.70		9.53	22.23	28.58	12.70	34.93	41.28	47.63	53.98	
600	24	610	5.54	6.35	9.53	12.70	6.35	9.53	14.27	17.48	9.53	24.61	30.96	12.70	38.89	46.02	52.37	59.54	
650	26	660					7.92	12.70			9.53			12.70					
700	28	711					7.92	12.70	15.88		9.53			12.70					
750	30	762	6.35	7.92			7.92	12.70	15.88		9.53			12.70					

- These dimensions are nominal – substantial tolerances apply – refer to Atlas *TechNote 12* and the standards for details.
- Stainless steel pipe nominal dimensions based on ASTM A312M and ASME B36.19M-2004.
- Carbon steel pipe nominal dimensions based on ASTM A106M and ASME B36.10M-2004. For other wall thicknesses and for sizes above DN 750 up to DN 2000 consult ASME B36.10M.